

Appl. No. 10/050,246
Amdt dated Oct 09, 2003
Reply to Office Action of Jul 15, 2003

Amendments to the Specification

Please replace the abstract with the following rewritten abstract:

A1
An improved barrier stack for inhibiting diffusion of atoms or molecules, such as O₂ is disclosed. The barrier stack is particularly useful in capacitor over plug structures to prevent plug oxidation which can adversely impact the reliability of the structures. The barrier stack includes first and second barrier layers having mismatched grain boundaries. The barrier layers are selected formed from, for example, Ir, Ru, Pd, Rh, or alloys thereof. By providing mismatched grain boundaries, the interface of the layers block the diffusion path of oxygen. To further enhance the barrier properties, the The first barrier layer is passivated with O₂ using, for example, a rapid thermal oxidation (RTO) prior to formation of the second barrier layer. The RTO forms a thin oxide layer on the surface of the first barrier layer. The thin oxide layer can advantageously passivates the grain boundaries of the first barrier layer as well as promoting ~~promote~~ mismatching of the grain boundaries of the first and second barrier layer.